

Part	Part Number	Quantity	Notes
ZZ383	12498772	1	301295. New p/n has the new 3rd gen 'fast burn' cyl he
383 partial	12499106	1	383 partial
oil pan	12557558	1	5 quart
oil pan drain plug	11562588	1	
oil pan reinforcement	12553058	1	LH
oil pan reinforcement	12553059	1	RH
oil pan gasket	10108676	1	
oil pan bolt	09440033	16	1/4-20x5/8
oil pan stud	14080362	4	5/16-18x1 43/64
oil pan nut	01359887	4	5/16x18
oil pump	93442037	1	.742" diameter tube
oil pump screen	12550042	1	.742" diameter tube
oil pump bolt	10046007	1	7/16-20x 2 3/8"
oil pump shaft	03998287	1	
oil pump shaft retainer	03764554	1	
oil pump locator pin	12554553	1	1/4x5/8"
windage tray	12554816	1	
inner main cap bolt	12561388	6	7/16-14x3.34
inner main cap studs	12561389	4	7/16-14x3.38
outer main cap bolts	3877669	6	7/16-14x2.0
crankshaft	12489436	1	forged steel
crank woodruff key	00106751	1	
flywheel locator pin	10046031	1	
main bearing kit	12499102	1	includes all main bearings std.
rod bearing kit	17800761	1	includes all rod bearings std.
connecting rod	17803091	8	powdered metal steel
front timing cover	12562818	1	plastic
front crank seal	10228655	1	service with entire front cover
harmonic balancer	12498008	1	
balancer bolt	9440024	1	7/16-20x 2 1/4"
balancer bolt washer	12594364	1	
rear main seal housing	14088556	1	
rear main seal	10088158	1	
rear main housing gasket	12555771	1	
flexplate	14088765	1	12.75" w/ 10.75" conv pattern
flywheel bolt	14088764	6	7/16-20x45/64
engine block assembly	19171109	1	4- bolt main
fuel pump opening cover	14094069	1	
fuel pump cover gasket	12560223	1	
oil filter adapter	03952301	1	replacement p/n 19299222
oil filter adapter bolt	03951644	2	5/16-18x 1 1/8"
oil filter	25324052	1	PF454
transmission dowell	01453658	2	5/8x1 3/16"
oil dipstick tube	10055724	1	
oil dipstick	10077153	1	
freeze plug	88891749	8	41.1mm brass
rear cam plug	10241154	1	
cam bearing	12453170	1	position #1
cam bearing	12453171	2	position #2/5
cam bearing	12453172	2	position #3/4

piston w/ pin	88962748	8	piston full kit (0.005" o/s)- 12499103
piston ring set	12499107	1	complete set std. (0.005" o/s)
crank timing gear	14088784	1	Timing set kit p/n 12371043
cam timing gear	12552129	1	Timing set kit p/n 12371043
timing chain	14088783	1	Timing set kit p/n 12371043
cam gear bolt	09424877	3	5/16-18x3/4"
camshaft hyd roller	19210723	1	.509I/.528E lift-222I/230E duration @.050
camshaft retainer	10168501	1	
cam retainer bolt	14093637	2	1/4-20x1/2"
hydraulic roller lifter	17120735	16	kit of 16- 12371042
lifter guide	12550002	8	"dogbone"
lifter guide retainer	14101116	1	"spider"
lifter guide retainer bolt	24501365	3	5/16-18x.635"
pushrod	10241740	16	kit- 12371041
head gasket	10105117	2	
cylinder head locator pin	00585927	4	5/16x9/16"
head bolt short	10168527	16	7/16-14x1.62
head bolt long	10168525	14	7/16-14x3 51/64
head bolt medium	10168526	4	7/16-14x3 1/16
cylinder head complete	12464298	2	ent ZZ383 19301295 come with 3rd gen 'fast burn' head
intake valve	12555331	8	
exhaust valve	12551313	8	
valve spring	12551483	16	for kit use 12495494
valve spring shim	10212809	16	.035"
valve spring retainer	19169661	16	for kit use 19171528
valve spring keeper	24503856	32	for kit use 12495503
valve seal	10212810	16	
roller rocker arm set	19210728	1	aluminum/ 1.5 ratio
rocker cover	12555269	2	15 comes with rocker cover kit p/n 12497979, (W/BFL)"
rocker cover gasket	10046089	2	
oil fill cap	93439687	2	
water pump kit	88894341	1	
water pump gasket	03754587	2	
water pump bolt	12552096	4	3/8-16x 2 1/8"
intake manifold	12496822	1	engine p/n 19301295 comes with this intake installed
intake gaskets	19301684	1	TAKE GASKET FOR AL. FB HEADS .120" THICK VER
<b>not included items;</b>			
engine oil dipstick	12551144	1	
thermostat outlet	10108470	1	
water outlet gasket	10105135	1	
water outlet bolt	10198997	2	3/8-16x 1 1/4"
thermostat	10202456	1	180 degree
engine oil dipstick tube	12551154	1	
spark plugs	5614210	8	MR43LTS
intake manifold	12366573	1	dual plane squarebore non-EGR vortec
intake manifold	12496822	1	single plane eliminator non-EGR vortec
intake gaskets	19301685	1	vortec NEW design
intake bolts	12550027	8	3x1.75 (Single Plain Intake 24504713, 5/16-18x1.5)
<b>New 'Fast Burn' head</b>	19300955	1	bee-hive springs, time serts for the rocker studs. 3rd des
ply head machining	19300957	1	POSU
spring seat/shim	19301707	8	POSU

valve spring	12625033	8	blue LS bee hive springs
valve seals	10212810	8	
spring retainer	19301708	8	POSU
valve keepers	19301709	16	POSU
intake valves	12555331	8	
exhaust valve	12551313	8	
stud - rocker arm	12552126	8	
valve guide	10168519	8	POPA

eads. 450hp/450lb-ft

ds 19300955

BLACK CRINKLE"

SION OF FEL PRO 1289

sign