



Modern Street Performance in a Classic Small-Block Package

- · Cast-Iron Block, with 4-Bolt Mains
- Lightweight "Fast Burn" Aluminum Cylinder Heads for Optimal Air Flow
- Dual-plane aluminum intake provides street-friendly operation
- 210cc Intake Runners and 2.00"/1.55" Valves
- 62cc Combustion Chambers 9.6:1 compression
- Hydraulic Steel Roller-style Camshaft with .474"/.510" Lift
- Cam duration at .050": 208° Intake / 221° Exhaust
- 375 Horsepower and 405 lb.-ft. Torque
- The Base package includes an aluminum intake manifold, distributor, water pump, damper, flexplate and more.

SP350/375 BASE TECH SPECS

Part Number:	19333157
Engine Type:	Chevy Small-Block V-8
Displacement (cu in):	350
Bore x Stroke (in):	4.000 x 3.480
Block (P/N 10105123):	Cast-iron with 4-bolt main caps
Crankshaft (P/N 12556307):	Forged steel
Connecting Rods (P/N 10108688):	Powdered metal
Pistons (P/N 10159436):	Hypereutectic aluminum
Camshaft Type (P/N 10185071):	Hydraulic roller
Camshaft Lift (in):	.474 intake / .510 exhaust
Camshaft Duration (@.050 in):	208° intake / 221° exhaust
Cylinder Heads (P/N 19300955):	Fast Burn aluminum; 62cc chambers

valve Size (in):	2.000 Intake / 1.550 exhaust
Compression Ratio:	9.6:1 nominal
Rocker Arms (P/N 10089648):	Stamped steel
Rocker Arm Ratio:	1.5:1
Recommended Fuel:	93 octane
Ignition Timing:	36 degrees total at 4,000 rpm
Maximum Recommended rpm:	5800
Balanced:	External

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NOTE: Distributor with melonized steel gear MUST be used with longblocks and Partial engines with steel camshafts, or engine damage will occur.



Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty.

PERFORMANCE



Chevrolet Performance <u>does not</u> utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.





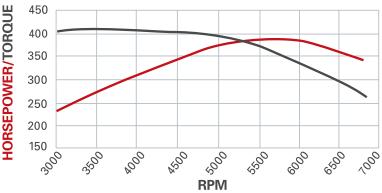
Value Size (in)



PERFORMANCE

SP350/375 Base **Additional Components**

SP350/375 DYNO CHART





12561723 🙆 🛇 SP350/375 Partial Engine The SP350/375 Partial is based on the popular ZZ4 partial engine assembly and includes the forged steel crankshaft,

ing rods.

AVAILABLE ENGINE RELATED PARTS & ACCESSORIES

LT1-style high-silicon pistons and connect-

19260380 Hydra-Matic 4L65-E Four-Speed Automatic Transmission

Electronically controlled four-speed overdrive transmission. Suitable for engines producing up to 430 lb.-ft. of torque.



BIG HORSEPOWER IN A CONVENIENT PACKAGE

See your authorized Chevrolet Performance Center for the full offering of Chevrolet Performance Parts; we have an extensive selection of performance engines, as well as all of the components to build your own. From daily-driver Small-Blocks to all out racing Big-Block and LS engines, we have something for every Bowtie enthusiast.



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