ZZ454/440

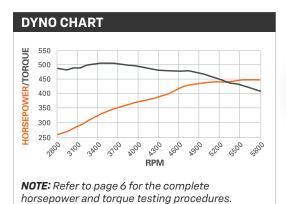
19433410 🤫

469 hp

519 lb.-ft.

@ 5,500 rpm

@ 3,700 rpm





Aluminum oval-port heads add power!

Our engineers took the tough 454 HO and matched it with a set of higher-flow, oval-port aluminum cylinder heads to pick up an additional 30 horses and push the torque to a strong 519 lb.-ft. The heads are filled with 2.19/1.88-inch valves that process the airflow through this big-power Big-Block and save weight over iron heads.

Along with the aluminum heads, the ZZ454/440 also features our latestgeneration block casting with four-bolt main caps, which is filled with an all-forged rotating assembly for exceptional strength and durability. There's also a high-lift hydraulic roller camshaft for excellent drivability and a broad performance range. The crate engine assembly includes the water pump, balancer, aluminum intake manifold and a 14-inch flexplate. Add the carburetor, starter, ignition system and other accessories to get this big-power Big-Block running.

INSTALLATION NOTES

- Requires addition of carburetor, starter, fuel pump, distributor and ignition system (not included)
- Clutch linkage bosses are now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- · Comes with an externally balanced 14" automatic transmission flexplate; use flywheel P/N 14096987 and 11" clutch assembly for manual transmission applications
- Not intended for marine applications

Mobil 1 is the recommended engine oil for all Chevrolet Performance Engines

TECH SPECS	
Part Number:	19433410
Engine Type:	Chevy Big-Block V-8
Displacement (cu in):	454
Bore x Stroke (in):	4.250 x 4.000
Block (P/N 19170538):	Cast iron with 4-bolt main caps
Crankshaft (P/N 14096983):	Forged steel
Connecting Rods (P/N 19170198):	Forged steel
Pistons (P/N 19433024):	Forged aluminum
Intake Manifold (P/N 12363406):	Dual plane
Camshaft Type (P/N 24502611):	Hydraulic roller
Valve Lift (in):	.510 intake / .540 exhaust
Camshaft Duration (@.050 in):	211° intake / 230° exhaust
Cylinder Heads (P/N 19418909):	Aluminum oval port; 110cc chambers
Valve Size (in):	2.190 intake / 1.880 exhaust
Compression Ratio:	9.6:1
Rocker Arms (P/N 12675724):	Stamped steel
Rocker Arm Ratio:	1.7:1
Water Pump (P/N 12708488):	Cast-iron, long-style
Recommended Fuel:	Premium pump
Ignition Timing:	36° Total @ 4,000 rpm
Maximum Recommended rpm:	5,500
Balanced:	External
Flexplate (P/N 10185034):	14"

NOTE: Distributor with melonized steel gear MUST be used with long-blocks and partial engines with steel camshafts, or engine damage will occur.



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Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



Chevrolet Performance <u>does not</u> utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



This part is intended for competition use only. See page 2 for complete details.

