502 HO

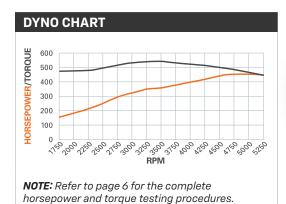
19433157 🤫

461 hp

558 lb.-ft.

@ 5,100 rpm

@ 3,400 rpm





Affordable Big-Block performance

Whether you use it for your drag car or competition pulling truck, the valuedriven 502 HO crate engine offers affordable performance. It's rated at 461 horsepower and 558 lb.-ft. of torque, for pulling power that exceeds anything ever offered from Chevrolet's production Big-Block engines. It's real power that only comes from a Big-Block!

To support all that torque, we built the 502 HO with a brand-new, latestgeneration block casting with four-bolt main cap. We complement that with an all-forged rotating assembly for exceptional strength and durability, while a hydraulic roller camshaft is used for excellent drivability and a broad performance range. Our crate engine assembly includes an aluminum, dual-plane intake manifold, a water pump, 14-inch flexplate, balancer and more. You add the carburetor, starter and ignition system—all available from Chevrolet Performance.

INSTALLATION NOTES

- · Requires addition of carburetor, fuel pump, starter, distributor and ignition system (not included)
- Clutch linkage bosses are now drilled and tapped. When using cast-iron exhaust manifolds, lower head bolts may need to be replaced with bolts with shorter heads, for clearance
- 502 engines now have a mechanical fuel pump boss! (NOTE: There is a fuel pump lobe behind the boss.)
- Comes with an externally balanced 14" automatic transmission flexplate; Use flywheel P/N 14096987 and 11" clutch assembly for manual transmission applications
- Not intended for marine applications

Mobil I is the recommended engine oil for all Chevrolet Performance Engines

| TECH SPECS | |
|-------------------------------------|---------------------------------------|
| Part Number: | 19433157 |
| Engine Type: | Chevy Big-Block V-8 |
| Displacement (cu in): | 502 |
| Bore x Stroke (in): | 4.470 x 4.000 |
| Block (P/N 19170540): | Cast iron with 4-bolt main caps |
| Crankshaft (P/N 10183723): | Forged steel |
| Connecting Rods (P/N 19170198): | Forged steel, shot peened |
| Piston and Ring Kit (P/N 12533507): | Forged aluminum |
| Intake Manifold (P/N 19131359): | Dual plane |
| Camshaft Type (P/N 24502611): | Hydraulic roller |
| Valve Lift (in): | .510 intake / .540 exhaust |
| Camshaft Duration (@.050 in): | 211° intake / 230° exhaust |
| Cylinder Heads (P/N 12562920): | Iron rectangular port; 118cc chambers |
| Valve Size (in): | 2.190 intake / 1.880 exhaust |
| Compression Ratio: | 8.75:1 |
| Rocker Arms (P/N 19260993): | Stamped steel |
| Rocker Arm Ratio: | 1.7:1 |
| Water Pump (P/N 12708488): | Cast-iron, long-style |
| Recommended Fuel: | Regular pump |
| Ignition Timing: | 32° Total @ 4,000 rpm |
| Maximum Recommended rpm: | 5,500 |
| Balanced: | External |
| Flexplate (P/N 10185034): | 14" |

NOTE: Distributor with melonized steel gear MUST be used with long-blocks and partial engines with steel camshafts, or engine damage will occur.



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Chevrolet Performance Crate Engines include a 24-month or 50,000-mile/80,000-kilometer limited warranty, whichever comes first. See your GM dealer for details.



Chevrolet Performance <u>does not</u> utilize any used or remanufactured parts in this crate engine, except for the starter, alternator and power steering pump.



This part is intended for competition use only. See page 2 for complete details.

