

RAM JET 502

CHEVROLET BIG BLOCK

SERVICE PARTS LIST

CATALOG GROUP	SERVICE NUMBER	DESCRIPTION	QTY
	24502619	PARTIAL 502	1
	10237292	BLOCK, BARE CAST IRON, 4 BOLT MAIN	1
	12338119	*PIN, DOWEL - REAR TRANSMISSION	1
	12554553	*PIN, DOWEL-TIMING COVER (1/4" DIA)	2
	12558081	*PIN, DOWEL-HEAD (1/2" DIA)	4
	10105879	*PIN, DOWEL -OIL PUMP (1/4" DIA)	2
	3826504	*PLUG (BRASS FREEZE PLUG/ 41.5MM)	6
	3889330	*PLUG WATER JACKET (1/4" - 19 NPT)	2
	3999200	*PLUG CAMSHAFT RR BEARING (2 7/8 " OD)	1
	444777	*PLUG, OIL GALLEY FRT & RR (1/4" X 18 NPT)	3
	14090911	*PLUG, DRAIN (HEX HEAD 3/8 X 18 NPT)	1
0.539	12508996	*BEARING, CAM #1	1
	12508997	*BEARING, CAM #2 & RR	2
	12508998	*BEARING, CAM # 3& 4	2
	6264902	*SEAL, #5 BEARING BOLT (O-RING)	1
	N/S	*CAP, MAIN #1,2,3,4 (4 BOLT)	4
	10106461	*BOLT , MAIN CAP INNER (1/2 - 13 X 3.5")	6
	10106460	*BOLT, MAIN CAP OUTER (1/2 - 13 X 2.78")	10
	10224104	*STUD, MAIN CAPS INNER (1/2" - 13")	4
0.096	10181306	BEARING, CRANK (STD, #1,2,3,4)	4
	10181307	BEARING, CRANK (STD, REAR)	1
	N/S	BRACKET, ENGINE LIFT (FRONT)	1
	N/S	BRACKET, ENGINE LIFT (REAR)	1
0.137	10101164	SEAL, REAR CRANK (ONE PIECE STYLE)	1
0.206	10230954	COVER, FRONT ENGINE W/POINTER (6 BOLT)	1
0.213	10198910	*GASKET FRONT COVER	1
	10191640	*SEAL,FRONT COVER	1
	10243771	BOLT, FRONT COVER (SPECIAL SHOULDER)	6
0.459	17120061	LIFTER, HYD ROLLER	16
	10227762	ROD, PUSH (INT)	8
	10227763	ROD,PUSH (EXT)	8
	12551399	RETAINER, VALVE LIFTER GUIDE	1
	9440224	BOLT, VALVE LIFTER GUIDE (5/16-18 X .62")	4
0.439	12551397	GUIDE, VALVE LIFTER	8
0.519	12366543	CAMSHAFT W/ PIN	1
	12554553	*PIN, LOCATOR (SPROCKET TO CAM) (1/4")	1
0.724	10114177	TIMING CHAIN	1
0.736	12551401	SPROCKET, CAM	1
0.728	12550039	SPROCKET, CRANK	1
0.529	10168501	RETAINER, CAMSHAFT	1
	14093637	BOLT, CAMSHAFT RETAINER (1/4-20 X .5")	1
	12363419	*SPRING, VALVE INNER	16

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	9424877	BOLT,CAM SPROCKET (5/16-18 X 3/4")	1
	10114166	KEY, CRANK SPROCKET	1
0.603	10198922	ROD, CONNECTING ASM W/BOLTS	8
	14096148	*BOLT, ROD (7/16-20 SPECIAL SHOULDER)	AR
	3942410	*NUT , ROD (7/16-20)	AR
0.616	10181277	BEARING, ROD (STD)	8
	12533507	PISTON W/PIN & RINGS (STD, 8.75 TO 1 COMP)	8
	12524293	*RINGS, PISTON (STD)	1
0.646	10183723	CRANKSHAFT (1053 STEEL)	1
	3701679	*PIN, FLYWHEEL LOCATOR (7/16" DIA)	1
0.659	10216339	DAMPER (8" DIA)	1
	10114166	KEY, CRANKSHAFT DAMPER	1
	10126796	BOLT, BALANCER (1/2-20 X 1.38")	1
	3864814	WASHER, CRANKSHAFT BALANCER	1
0.666	10185034	FLYWHEEL (AUTOMATIC)	1
	3727207	BOLT FLYWHEEL	8
1.426	10240721	PAN, OIL (6 QUART)	1
	24100042	*PLUG, OIL PAN DRAIN	1
	3536966	*GASKET, DRAIN PLUG (O-RING)	1
	14097040	BAFFLE, OIL DEFLECTOR	1
	94222917	NUT, OIL PAN BAFFLE	5
	382105	WASHER, OIL PAN BAFFLE(3/8" - 16)	5
	9440224	BOLT, OIL PAN (5/16 - 18 X .62")	20
1.429	10106407	GASKET, OIL PAN	1
1.629	12555167	PUMP, OIL W/ PICK-UP SCREEN	1
	3998289	SHAFT , OIL PUMP DRIVE W/ RETAINER	1
	3764554	*RETAINER, OIL PUMP DRIVE SHAFT	1
1.855	3853870	FITTING, OIL FILTER	1
	3866604	STUD, OIL PUMP	1
	12363390	HEAD CYL COMP.W/VALVES (ALUM/OVAL PORT)	1
	12363399	*HEAD. W/SEMI FINISHED SEATS & GUIDES	1
	12363394	*SEAT, INTAKE VALVE (SEMI FINISHED)	1
	12363395	*SEAT, EXHAUST VALVE (SEMI FINISHED)	1
	12363396	*GUIDE, INTAKE VALVE (SEMI FINISHED)	1
	12363397	*GUIDE, EXHAUST VALVE (SEMI FINISHED)	1
	12366987	*INTAKE VALVE (2.25")	1
	12366988	*EXHAUST VALVE (1.88")	1
	12495690	*VALVE STEM SEAL KIT	1
	12366993	*VALVE STEM SEAL (INT & EXH)	16
	12495691	*SPRING VALVE KIT	1
	12366989	*SPRING VALVE OUTER	16
	12495688	*RETAINER VALVE SPRING KIT	1
	12366990	*RETAINER VALVE SPRING	16

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	12495689	*KEY, VALVE SPRING CAP KIT	1
	12366992	*KEY, VALVE SPRING CAP	32
	12366991	*SHIM, VALVE SPRING	AR
	3921912	*STUD, ROCKER ARM (7/16")	1
	3860038	*GUIDEPLATE, PUSH ROD	1
	12368082	ARM, ROCKER W/ BALL & NUT	16
	12338047	*BALL, ROCKER ARM	1
	3896648	*NUT, ROCKER ARM BALL	1
	12495488	COVER , VALVE ROCKER ARM (PAIR)	1
	14096998	*OIL FILL CAP	1
	10198941	*GROMMET, VALVE COVER TUBE	1
	10198949	*GROMMET, VALVE COVER PCV	1
	25520079	*BOLTS, ROCKER COVER	14
	14085759	GASKET,ROCKER ARM COVER	2
	12366994	DECAL, ENG DISPLAY (502W/PERF PARTS LOGO)	2
	12367779	BOLTS, CYL HEAD W/WASHERS(COMPLETE SET)	1
	12367329	*BOLT CYL HEAD (7/16-14 X 5.08")	8
	12367330	*BOLT CYL HEAD (7/16-14 X 4.06")	24
	12367331	*BOLT CYL HEAD (7/15-14 X 2.06")	8
	14011040	*WASHER SPECIAL	40
	12363411	GASKET, CYL HEAD	2
	12368081	ROD, VALVE PUSH KIT (INTAKE & EXHAUST,3/8")	16
	10227762	*ROD, INTAKE	8
	10227763	*ROD, EXHAUST	8
	12363238	LIFT BRACKET, ENGINE	2
	9442448	*BOLT ENGINE LIFT BRACKET	2
	12346004	LOCTITE SEALANT	1
	12368084	OIL PUMP PRIMER (PRE-LUBE TOOL)	1
	12557083	OIL LEVEL INDICATOR(DIP STICK)	1
	12550533	OIL LEVEL INDICATOR TUBE	1
	274244	O-RING SEAL FOR INDICATOR TUBE	1
3.265	12555320	SHIELD, INTAKE MANIFOLD OIL	1
	12464482	MANIFOLD, LOWER INTAKE	1
	12366985	GASKET KIT, INTAKE	1
	12367959	BOLT PACKAGE, INTAKE	1
	17090919	INJECTOR, FUEL	8
	17113222	RETAINER KIT, FUEL INJECTOR	1
	17120039	RAIL, M/PORT F/INJ FUEL	1
	9440033	BOLT/SCREW ENG WRG HARN CLIP	6
	14096659	BOLT/SCREW - CR/SHF RR OIL SEAL	2
	17113517	REGULATOR ASM, FUEL PRESSURE	1
	25179285	RETAINER, FUEL PRESSURE REGULATOR	1

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GROUP	NUMBER		QTY
3.67	12489493	MODULE ASM, ENG CONTROL	1
2.383	10456208	SENSOR ASM, KNOCK	1
3.682	12146312	SENSOR, ENG COOL TEMP	1
2.363	10108445	GASKET - IGN DISTRIBUTOR	1
2.361	1104060	DISTRIBUTOR ASM, ENG	1
	10096197	CLAMP-IGN TIMER DISTRIBUTOR	1
	9440071	SCREW .375 X 1.00 FLG HD	1
2.27	25164642	SPARKPLUG	8
	12368383	WIRE KIT, SPLG	1
	12495502	RETAINER PKG, SPLG WIRE	1
1.051	12494151	PUMP KIT, WATER	1
8.9	9441560	BOLT - FLANGED HEX HEAD	3
	9440355	BOLT/SCREW	1
8.866	6272959	CONNECTOR, THERM BYPASS HOSE	2
	1485552	HOSE, WATER HEATER .750 I.D.	1
	1470030	CLAMP, WORM TYPE	2
1.246	10202456	THERMOSTAT	1
	10108470	OUTLET, WATER	1
	10105135	GASKET, WATER OUTLET	1
8.9	9440071	SCREW- .375 X 1.00 FLG HEAD	2
4.05	12489595	BRACKET, TRANS CABLE	1
	12490259	BOLT/SCREW THROT CBL BRKT	1
	12489596	BRACKET, TRANS&THROTTLE CBL	1
	12490259	BOLT/SCREW THROT CBL BRKT	2
	12489597	ROD, THROT CONTROL	1
	9411893	NUT, TY/A WA INS PREV TOR 10.000	2
	1115315	COIL, IGN	1
	9000852	MOTOR ASM, START	1
	12338064	BOLT/SCREW, STARTER MOTOR	2
	12368084	PRIMER, OIL PUMP	1
	6487532	VALVE, PCV	1
8.962	9438373	HOSE, FUEL - OIL EVAP 3/8" X 24'	1
	12486610	MANUAL, SERVICE	1
	12489400	TOOL, DIAGNOSTIC TROUBLE CODE	1
	12490505	MANIFOLD, UPR INTAKE	1
	12489372	GASKET, UPPER INTAKE	1
	12490255	BOLT/SCREW, INTAKE MANIFOLD	8
	12487372	HOSE, FUEL FEED	1
	22514722	SEAL - O - RING	1
	12487373	HOSE FUEL RETURN	1
	10216948	TUBE ASM - FUEL PRESSURE REG VAC	1
	12489494	HARNESS, ENGINE WIRING	1

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