INSTRUCTIONS
52495752.05

READ ALL INSTRUCTIONS CAREFULLY BEFORE PROCEEDING

SERVICE MOTOR & FAN ASSEMBLY

1. Disconnect wire harness from blower motor connector and note orientation of connector in vehicle. (ref. "1" figure 1)

2. Remove case-cover & screws "10" & "11" (ref. "10" & "11" figure 2) (only applies to 2005 model year & beyond) Otherwise continue with note #3.

3. Remove motor cup/motor/fan asm (ref. "3" figure 3) from lower case by cutting through the case between circular ribs around motor (cutline) (ref. "2" figure 1).

4. Separate the motor/fan assembly from motor cup by removing (2) nuts (ref. "4" figure 4) from motor cup.

5. Attach service ring (ref. "6" figure 5) to motor cup using (3) new screws. Torque to 15 in.lb. (1.7 n.m) (ref. "7" figure 5).

6. Install new motor/fan assembly (ref. "5" figure 5) into motor cup. (ref. figure 4).

7. Secure new motor and fan assembly with (2) original nuts. Torque to 21 in.lb. (2.4 n.m) (ref. "4" figure 4).

8. Attach seal to service ring where it would meet the cutline of the lower case. (ref. "9" figure 5) (seal-5mm wide X 5mm thk)

9. Install motor cup/motor/fan assembly into original position in lower case and secure with (3) new screws. Torque to 15 in.lb. (1.7 n.m) (ref. "8" figure 5).

10. Connect harness to blower motor connector. (ref. "1" figure 1)